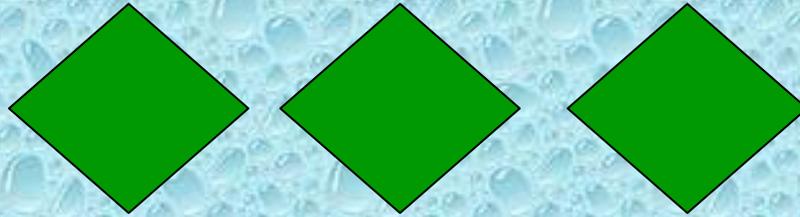


CHYMERA ACRASTRIP PRODUCTS

www.chymeragroup.com



Q.: Why Eliminate Acetone From Your Facility?

Are you aware of the dangers and costs associated with using acetone?

Dangers of storage ?

Dangers of improper container grounding ?

Dangers of static charge and sparks?

Dangers of psychosis, cancer and organ failure?

Acrastrip has been developed in partnership with the United States Environmental Protection Agency (E.P.A.) to provide a safe, healthy alternative to a wide variety of industrial chemicals and which is usable in many applications.

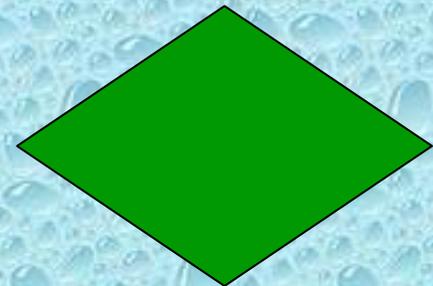
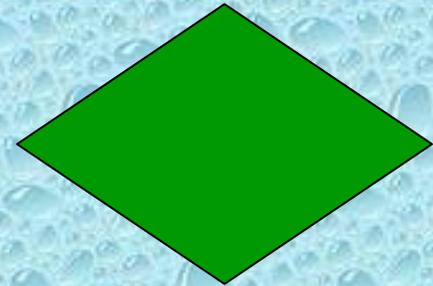
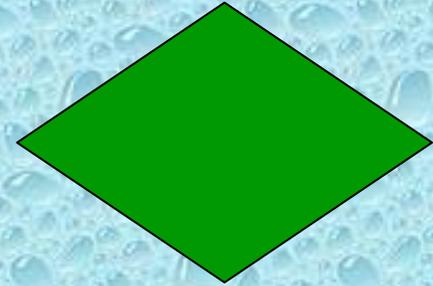
All users receive a recognition award from the DfE division of the EPA after 4-6 months of usage.

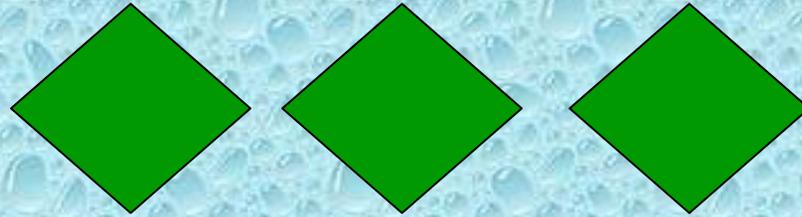


Where Can I Use Acrastrip?

- Spray and Chop Gun/Line Cleaning
- Line Flushing
- Mould Cleaning
- Resin/Lamination Tool Cleaning
- Cured Waste Resin Removal
- Tool and Instrument Recovery
- Graffiti Removal
- Ink Removal
- Surface cleaning/degreasing
- Paint System Cleaning
- Paint Stripping
- Floor Cleaning

... and many more





Cost Savings

*1 drum of Acrastrip is equivalent to 8 drums of acetone.
Mainly because of the low volatility (hence low evaporation loss) and the
ability to easily and continually reuse the solution*

This yields an average savings of 40%

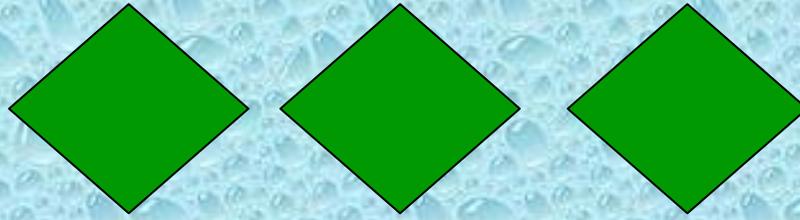
ALSO

*hazardous acetone waste costs more money to be removed from site.
Acrastrip waste is non-hazardous!*

FINALLY

*Insurance and environmental tax liabilities will be reduced or even
removed.*

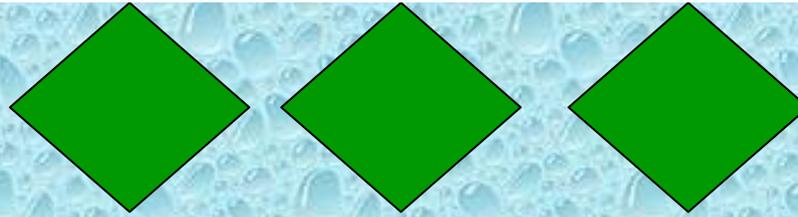
This yields a total saving of over 50%



Safety.

*Acrastrip is **non-flammable** and safer for the user*

*It **SPECIFICALLY** does not contain harmful alkalis or toxic solvents like many other supposed “acetone alternatives” offered on the market.*



Hazardous Waste Reduction

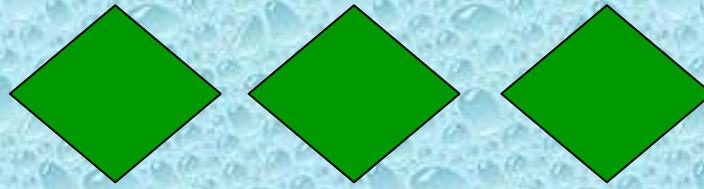
Acrastrip and resin/gel coat waste is usually non-hazardous - however, it depends on what you yourself have put into it!

This may help you to no longer be a

Large Quantity Hazardous Waste Generator

As you can see in the various resin/ Acrastrip samples below, regardless of the resin type, waste naturally separates making the Acrastrip reusable time and time again





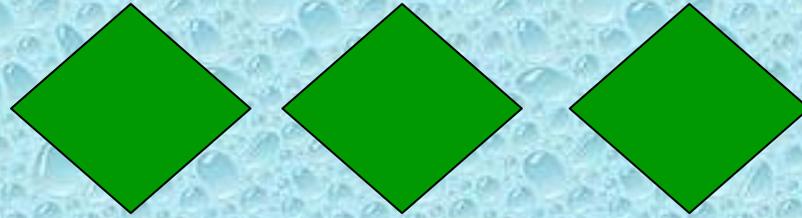
Acrastrip is much more effective and has a broader range of use than acetone.

It is much more effective in all cleaning tasks in a lamination facility - hands, tools, guns, moulds, floors, finished laminates, etc., etc..

Chop gun internal seals, when flushed with Acrastrip, will last considerably longer due to the lubrication features of the product. Magnum Venus and Glass-Craft recommend Acrastrip.

Cured resin and epoxy stripping, a task which is impossible with acetone, becomes easily accomplished with Acrastrip.

Additional applications such as final finish wiping, floor stripping, gel and glue rig cleaning are also simple tasks for Acrastrip



Which Acrastrip should I choose?



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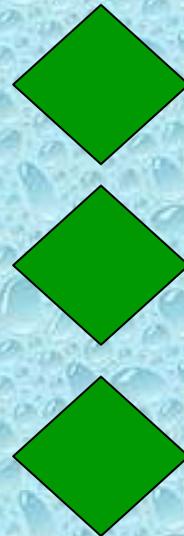
ACRASTRIP 600 CRR

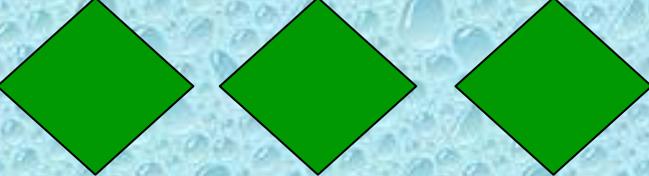


Used by Boeing, US Armed forces, Honda, Daimler-Chrysler, Yacht and Boat Builders, Advanced Composites manufacturers, F1 Teams, Furniture Makers, etc.

- The original formulation which can be used neat or diluted with water.
- The undiluted solution is recommended where there is a specific fear of introducing water into laminates.

N.B. Can be used diluted for tool cleaning and then the tool rinsed with the undiluted 600 concentrate for removing any excess water.

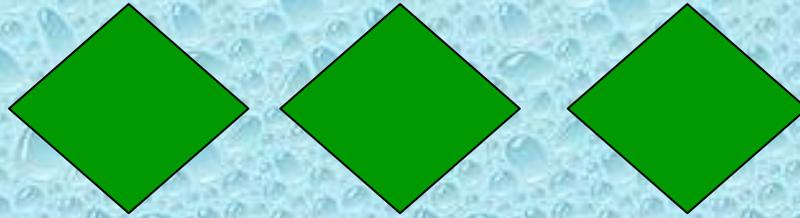




ACRASTRIP 800

- A NEW, HIGHER STRENGTH VERSION OF ACRASTRIP 600 WHICH CANNOT BE DILUTED WITH WATER.
- CAN BE USED ON ALL RESINS ... BUT IS ESPECIALLY GOOD WITH EPOXY AND VINYL ESTERS



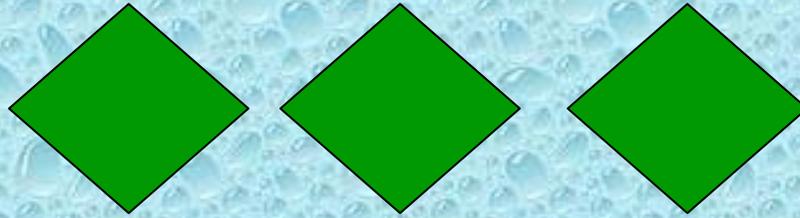


FINAL TIPS ON PRODUCT SELECTION

BOTH ACRASTRIP 600 AND ACRASTRIP 800 PROVIDE GREAT BENEFITS TO USERS.

USE 600 WHERE YOU NEED A SINGLE PRODUCT TO PERFORM A WIDE VARIETY OF APPLICATIONS. THIS IS ESPECIALLY TRUE IN THE MARINE INDUSTRY WHERE YOU NEED A PRODUCT TO CLEAN TOOLS AND FLUSH GUNS AND ALSO A PRODUCT THAT CAN BE USED IN GEL COAT PATCH, FINAL FINISH, POST SANDING AND NON-SKID CLEANING. WITH ACRASTRIP 600 YOU CAN VARY THE DILUTION RATIOS FOR EACH APPLICATION FROM UNDILUTED FOR FULL STRENGTH TOOL RINSING TO 5% -33% SOLUTIONS FOR THE OTHER APPLICATIONS.

IF APPLICATIONS ARE LIMITED TO RESIN CLEANING AND GEL COAT FLUSHING, AND AN EXTRA STRENGTH PRODUCT IS DESIRED, THEN USE ACRASTRIP 800.

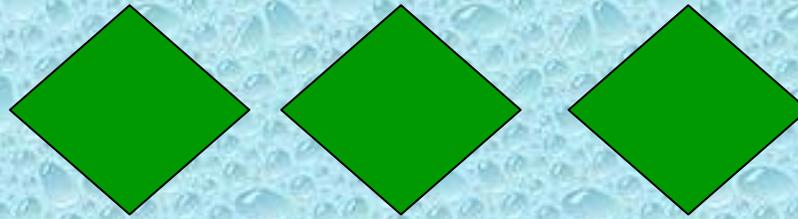


To Heat or not to Heat?

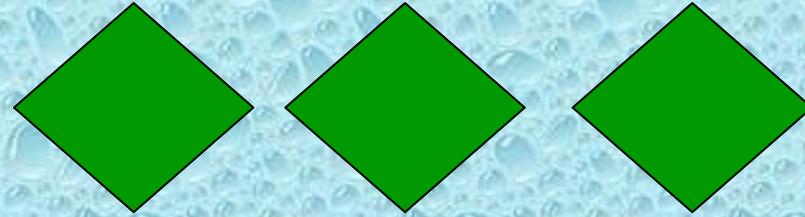
- Acrastrip works well at Room Temperature - so you can simply use in buckets as you would with acetone

BUT

- For quicker cleaning of cured resins or thick epoxies, or to recover tools and equipment fouled with cured resin, then heating Acrastrip to 40 - 50 C can give amazing results!



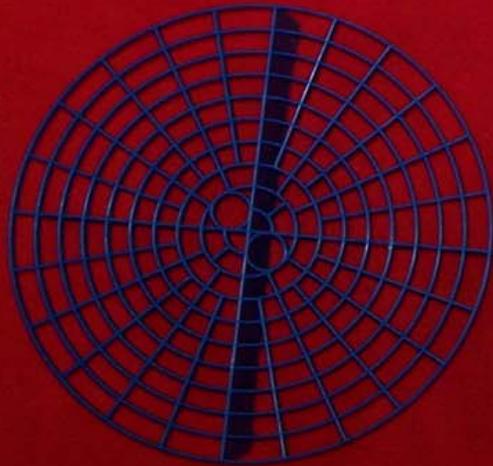
HOW TO TEST ACRASTRIP

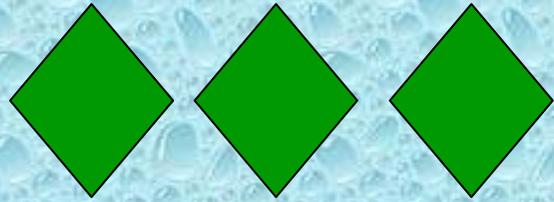


KEY APPLICATIONS

Examples:

- Tool cleaning (Rollers, scissors, brushes, etc.)
 - Internal mix chop guns
 - External mix gun tips
 - RTM systems
 - Marble wash containers
- Pultrusion molds and equipment
- Resin removal on a wide variety of parts
 - Cured resin stripping
 - Gel coat guns and rigs
- Methyl Methacrylate glue rigs
 - Floor cleaning



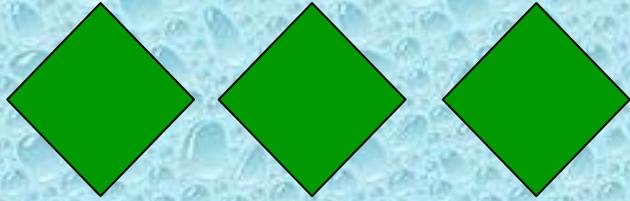


Test Procedure

- Place the Grit Guard in a 25 L Bucket and add 10 L of Acrastrip 600 or 800
- Take a clean tool and purposely contaminate it with activated Resin.
 - “Work” the tool against the Grit Guard, cleaning the tool
 - Shake off the excess Acrastrip when done.
- Retrieve tools which have already been cleaned in acetone.
 - Demonstrate how “sticky” the handles remain.
- Submerge them in the Acrastrip and wipe them off with a dry rag.
 - The handles will now be properly clean.

Any Acrastrip remaining on tools will not interfere with resin curing but will effectively lubricate all parts for extended tool life.

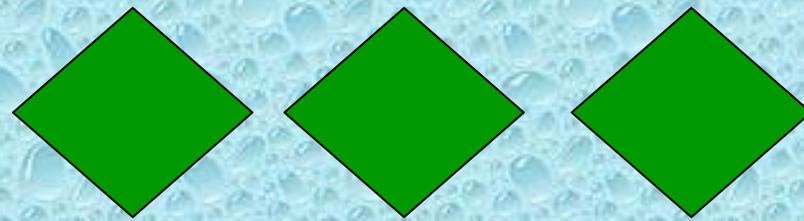
The filter bag can be used to help with Acrastrip recycling as the large resin particles which will separate out over night, can be captured and removed with this bag.



DILUTIONS

- Pour off half of the first solution and add an equal amount of water
- Test again with tools coated in resin
- Repeat the procedure with differing dilutions until you feel that the Acrastrip is not cleaning as well as previously.

Example Dilutions: Uncured resins 25% - 33% Acrastrip,
Cured resins 50% - 100% Acrastrip,
Degreasing wipe 10% - 20% Acrastrip



TO TEST A CHOP GUN FLUSH

FILL THE FLUSH POT WITH EITHER ACRASTRIP 600 or 800
BE SURE THE FLUSH PRESSURE IS AT OR ABOVE 60 PSI.
FLUSH THE GUN INTO A 25 L BUCKET OR SIMILAR, FOR SUBSEQUENT
REUSE IN HAND TOOL CLEANING.

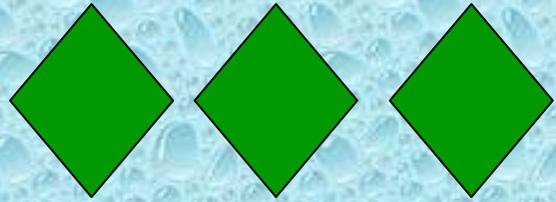
YOU CAN ALSO FLUSH GEL COAT SYSTEMS AND RTM'S IN THE SAME FASHION

ACRASTRIP CAN CLEAN THE OUTSIDES OF THE GUN AND RIG EQUIPMENT AS WELL!

OTHER APPLICATIONS:

Acrastrip can strip spilt resin off floors by spraying or pouring Acrastrip onto the contaminated area (safely) and then physically scraping that area the following day.

N.B. If it's light contamination, it may come off in minutes!!



Summary

- Acrastrip **saves** you money
- Acrastrip is **non hazardous**
- Acrastrip is better for the environment

For more information please call **02476 694702** or
e-mail sales@chymeragroup.com

We look forward to hearing from you soon